# 2025 SIGNATURE SELF CLEAN SERIES



**655 GOLD** 

# **SPECIFICATIONS**

**Seating:** 5-6 Person

Dimensions in inches: 84" X 84" X 39"

**Dimensions in centimeters:** 213 cm x 213 cm x 99 cm

**Dry Weight:** 882 lbs / 400 kg

Filled Weight (Spa Volume): 3,559 lbs / 1,615 kg
Water Capacity (Spa 321 US gallons / 1,215 L

Volume):

Electronic Controls: GECKO K1000 Spa Keypad

(7005088)

Massage Selectors: 1

Air Controls:

Water Management System: (1) 50 SQ FT Skim Side Filter

(1) 75 SQ FT Pressure Side Filter

**LED Lighting:** (1) Self Clean Plate with 20 LED lights

Synthetic Cabinet Options: Vintage, Linen Grey, Warm Walnut
Acrylic Options: Alpine Mist, Black Opal, Cosmic Swirl,

Midnight Canyon, Misty Mountain,

Pure White & Silver Marble

Headrests: (4) Signature Lounge Pillows

(8515076)

Electrical Requirements: North America (60 Hz):

240 Volts, 32 Amps GFCI RATED: 40 Amps **Europe (50 Hz):** 230 Volts, 16 Amps

(or suitably rated circuit breaker to comply with local electrical codes.

RCD breakers with MC Warranty: 10/5/3 Year Limited



#### **PACKAGE OPTIONS**

## **OASIS PACKAGE INCLUDES:**

- Deluxe LED & Radiant Lighting
  - Includes 3 additional 20 LED small lights and Radiant perimeter lighting.
- Two Premium Hydrofall Pillows
  - o Includes 2 pillow waterfalls plus on/off valve control illuminated.

# **SMART TUB PACKAGE INCLUDES:**

- Smart Tub Module
  - WIFI module to interface with the Smart Tub App to monitor and control remotely.
- Smart Tub App
  - o Includes 6 months of fees at no cost to the consumer.

## **NORTHERN FALLS PACKAGE INCLUDES:**

- Cascading Hydrofalls
  - Includes 3 laminar waterfalls plus on/off valve control.
- Northern Lights
  - Includes 2 LED cupholders and all other topside control valves illuminated.





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# **OTHER OPTIONS & SPECIAL FEATURES**

#### **HYDROTHERAPY OPTIONS:**

- Hydroflex Air Therapy System (includes)
  - o 600-Watt Heated Blower
  - Round Keypad Controller
  - Variable Speed Control Box
  - o Mani-SD Check Valve
- Thera-Jet

#### LIGHTING OPTIONS:

- Radiant Lighting (includes)
  - Perimeter LED lighting with LED badge on each panel.
- Deluxe LED & Radiant Lighting (includes)
  - 3 additional 20 LED small lights and radiant perimeter lighting.
  - Perimeter LED lighting with LED badge on each panel.
- Two Premium Hydrofall Pillows
  - Includes 2 pillow waterfalls plus on/off valve control illuminated.

#### OTHER POPULAR UPGRADES & OPTIONS:

- Two Tier Universal Step
- Auxiliary Heat Pump Bypass System
- Ice Bucket Tray

#### **WATER MANAGEMENT OPTIONS:**

- EZ-Pure Ozone System (includes)
  - UV Ozonator with check valve and mixing chamber.
  - (Must delete Pure Water System if ordered separately).
- Pure Water System (includes)
  - UV Water Sanitizer and integrated ozone injection system.

## **COVERS:**

- Custom Hydrowise Insulating Cover Colour
- Opposite Fold Hardcovers
- Cover Remover Standard
- Cover Remover Low Profile (Undermount)
- Cover Remover Plus (Hydraulic)

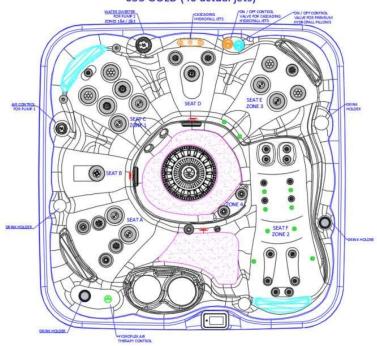




655 GOLD

# MASSAGE SELECTOR/AIR CONTROL DIAGRAM

## 2025 SIGNATURE SELF CLEAN 655 GOLD (40 actual jets)









(6015054)

(6015099)

(6015103)





(6020099)







(6030088)

(6030089)

(6030091)

(6030093)

#### Seat Depth:

A = 26.25" (66.70 cm)

B = 25.87" (65.70 cm)

C = 28.26" (71.80 cm)

D = 24.89" (63.20 cm)

E = 25.00" (63.50 cm)

F = 25.50" (90.00 cm)

LISTED DIMENSIONS REPRESENT DISTANCE FROM THE TOP OF ACRYLIC TO LOWEST POINT IN THE SEAT TOLERANCE ±1/16" (0.159 CM)

# **PUMPS AND JETS**

## Circ Pump

North America (60 Hz): 240V, 0.8/1A, 50/60 Hz (6505171) Europe (50Hz): 230V, 0.8/1A, 50/60 Hz (6505171)

North America (60 Hz): 2SP, 4HP, 12.0/1.0 AMPS (6505155) Europe (50 Hz): 2SP, 4HP, 12.7/1.0 AMPS (6510054)

**Air Control:** (1) – 1" Air Control (4525235)

#### 2" Water Diverter:

1 – 2" Diverter Valve Stem Assembly (4525240)

1 – 2" Diverter Wall Fitting **(4525241)** 

Filters: (1) 50 SQ FT Low Pressure Filter (4520043)

(1) 75 SQ FT High Pressure Filter (4520044)

# 40 Total Jets:

2 - SHOULDER JETS - 100% SHUT OFF (6015054)

11 – 2" LAS GROMMET STYLE- DIRECTIONAL (6015099)

4 – 1" LAS GROMMET STYLE – OZONE CLUSTER (6015103)

4-3" LAS GROMMET STYLE - DIRECTIONAL (6020099)

5 – 3" LAS GROMMET STYLE – MASSAGE (6020100)

6 – 4 3/8" LAS GROMMET STYLE – DOUBLE ROTO (6030088)

1 – 4 3/8" LAS GROMMET STYLE – MULTI ROTO (6030089)

3 – 4 3/8" LAS GROMMET STYLE – MASSAGE (6030091)

4 - 4 3/8" LAS GROMMET STYLE - VORTEX (6030093)

# Spa Pack and Heater:

Heater - 4 KW 240 V (NA) & 3 KW 230V (EU) Controller - GECKO IN.YE-3-V3 (NA/EU)

