2025 SIGNATURE SELF CLEAN SERIES



455 GOLD

SPECIFICATIONS

Seating: 4 Person

Dimensions in inches: 80" X 80" X 36.50" **Dimensions in centimeters:** 203 cm x 203 cm x 93 cm

Dry Weight: 735 lbs / 333 kg

Filled Weight (Spa Volume): 3,024 lbs / 1,372 kg
Water Capacity (Spa 274 US gallons / 1,039 L

Volume):

Electronic Controls: GECKO K1000 Spa Keypad

(7005088)

Massage Selectors: 1

Air Controls:

Water Management System: (1) 50 SQ FT Skim Side Filter

(1) 75 SQ FT Pressure Side Filter

LED Lighting: (1) Self Clean Plate with 20 LED lights

Synthetic Cabinet Options: Vintage, Linen Grey, Warm Walnut

Acrylic Options: Alpine Mist, Black Opal, Cosmic Swirl, Midnight Canyon, Misty Mountain,

Pure White & Silver Marble

Headrests: (3) Signature Lounge Pillows

(8515076)

Electrical Requirements: North America (60 Hz):

240 Volts, 32 Amps GFCI RATED: 40 Amps **Europe (50 Hz):** 230 Volts, 16 Amps

(or suitably rated circuit breaker to comply with local electrical codes.

RCD breakers with MC Warranty: 10/5/3 Year Limited



PACKAGE OPTIONS

OASIS PACKAGE INCLUDES:

- Deluxe LED & Radiant Lighting
 - Includes 3 additional 20 LED small lights and Radiant perimeter lighting.
- Two Premium Hydrofall Pillows
 - Includes 2 pillow waterfalls plus on/off valve control illuminated.

SMART TUB PACKAGE INCLUDES:

- Smart Tub Module
 - WIFI module to interface with the Smart Tub App to monitor and control remotely.
- Smart Tub App
 - o Includes 6 months of fees at no cost to the consumer.

NORTHERN FALLS PACKAGE INCLUDES:

- Cascading Hydrofalls
 - Includes 3 laminar waterfalls plus on/off valve control.
- Northern Lights
 - Includes 2 LED cupholders and all other topside control valves illuminated.





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OTHER OPTIONS & SPECIAL FEATURES

HYDROTHERAPY OPTIONS:

- Hydroflex Air Therapy System (includes)
 - o 600-Watt Heated Blower
 - Round Keypad Controller
 - o Variable Speed Control Box
 - o Mani-SD Check Valve
- Thera-Jet

LIGHTING OPTIONS:

- Radiant Lighting (includes)
 - Perimeter LED lighting with LED badge on each panel.
- Deluxe LED & Radiant Lighting (includes)
 - 3 additional 20 LED small lights and radiant perimeter lighting.
 - Perimeter LED lighting with LED badge on each panel.
- Two Premium Hydrofall Pillows
 - Includes 2 pillow waterfalls plus on/off valve control illuminated.

OTHER POPULAR UPGRADES & OPTIONS:

- Two Tier Universal Step
- Auxiliary Heat Pump Bypass System
- Ice Bucket Tray

WATER MANAGEMENT OPTIONS:

- EZ-Pure Ozone System (includes)
 - UV Ozonator with check valve and mixing chamber.
 - (Must delete Pure Water System if ordered separately).
- Pure Water System (includes)
 - UV Water Sanitizer and integrated ozone injection system.

COVERS:

- Custom Hydrowise Insulating Cover Colour
- Opposite Fold Hardcovers
- Cover Remover Standard
- Cover Remover Low Profile (Undermount)
- Cover Remover Plus (Hydraulic)

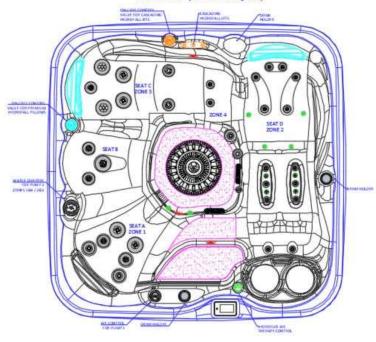




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MASSAGE SELECTOR/AIR CONTROL DIAGRAM

2025 SIGNATURE SELF CLEAN 455 GOLD (33 actual jets)











(6020099)

(6020100)









(6030089)

(6030090)

(6030093)

Seat Depth:

A = 26.23'' (66.60 cm)

B = 25.30" (64.30 cm)

C = 23.94" (60.80 cm)

D = 26.84" (68.20 cm)

LISTED DIMENSIONS REPRESENT DISTANCE FROM THE TOP OF ACRYLIC TO LOWEST POINT IN THE SEAT TOLERANCE ±1/16" (0.159 CM)

PUMPS AND JETS

Circ Pump

North America (60 Hz): 240V, 0.8/1A, 50/60 Hz (6505171) Europe (50Hz): 230V, 0.8/1A, 50/60 Hz (6505171)

North America (60 Hz): 2SP, 4HP, 12.0/1.0 AMPS (6505155) Europe (50 Hz): 2SP, 4HP, 12.7/1.0 AMPS (6510054)

Air Control: (1) – 1" Air Control (4525235)

2" Water Diverter:

1 – 2" Diverter Valve Stem Assembly (4525240)

1 – 2" Diverter Wall Fitting **(4525241)**

Filters: (1) 50 SQ FT Low Pressure Filter (4520043)

(1) 75 SQ FT High Pressure Filter (4520044)

33 Total Jets:

8 - 2" LAS GROMMET STYLE- DIRECTIONAL (6015099)

8 – 1" LAS GROMMET STYLE – OZONE CLUSTER (6015103)

3 – 3" LAS GROMMET STYLE – DIRECTIONAL (6020099)

5 – 3" LAS GROMMET STYLE – MASSAGE (6020100)

2-3" LAS GROMMET STYLE - MULTI ROTO (6020101)

4 – 4 3/8" LAS GROMMET STYLE – MULTI ROTO (6030089)

1 – 4 3/8" LAS GROMMET STYLE – MASSAGE (6030091)

2 – 4 3/8" LAS GROMMET STYLE – VORTEX (6030093)

Spa Pack and Heater:

Heater - 4 KW 240 V (NA) & 3 KW 230V (EU) Controller - GECKO IN.YE-3-V3 (NA/EU)

